



5/2-way Flipper Solenoid Valve for pneumatics

- Compact design
- Single and manifold mounting
- Low power consumption
- Fast response times
- Second connection shut-off function

Type 6525 can be combined with...







Type 2031 Diaphragm valve



Type 8644 Valve island



Type 0044 Cylinder



Type MKRS Redundancy bloc

The Type 6525 consist of a pilot flipper valve Type 6144 and a pneumatic seat valve. The flipper principle allows switching of high pressures together with low power consumption and fast response times.

All valves are equipped with manual override as a standard.

nection (pressed cable), whereby a safety-related shut-off function is realized

The valve is also available with a second con-

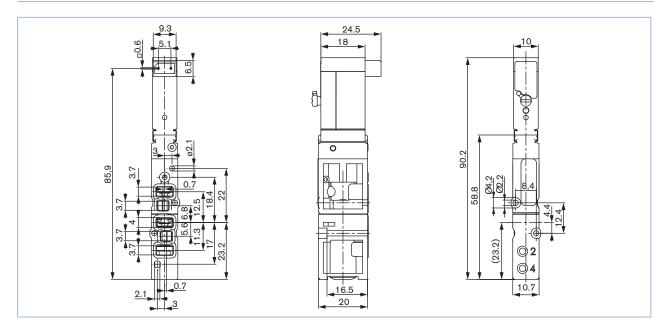
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Technical data	la constant de la con
Orifice	DN4,0
Body material	PPS, PA
Seal material	FKM, NBR and PUR
Medium	Lubricated, oil free, dry compressed air; neutral gases (5 µm filter recommended)
Medium temperature	-10+50°C
Ambient temperature	-10+55°C
Manual override	Standard
Port connection	Flange for MP11
Pneumatic module	Type MP11 with M5, M7, push-in connection Ø 6 mm
Voltage tolerance	±10%
Cycling rate	approx. 1000 c.p.m.
Voltage	24 V DC *
Nominal power	0.8 W
Duty cycle	Continuous operation (100% ED)
Electrical connection on valve	Rectangular plug with Raster 5.08 mm
Type of protection	IP40 with rectangular plug
Protection class	3 acc. to VDE 0580
Weight	21 g
Mounting	with 2 screws M2 x 20
Installation	As required, preferably with actuator upright

^{* 10%} residual ripple allowed

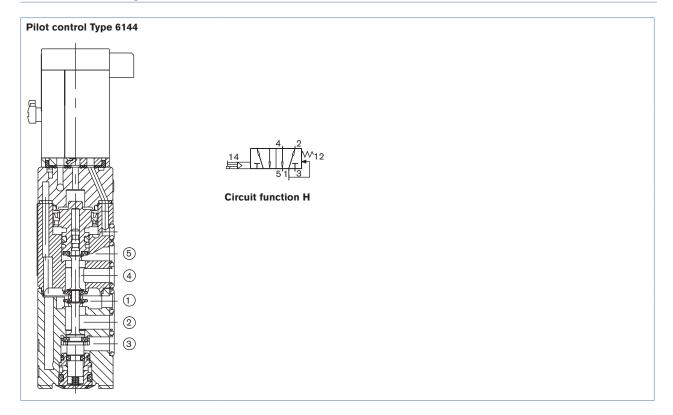
Response times [ms]	Measurement acc. to ISO 12238
Opening	<10 ms
Closing	<10 ms

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Dimensions [mm] - Standard version

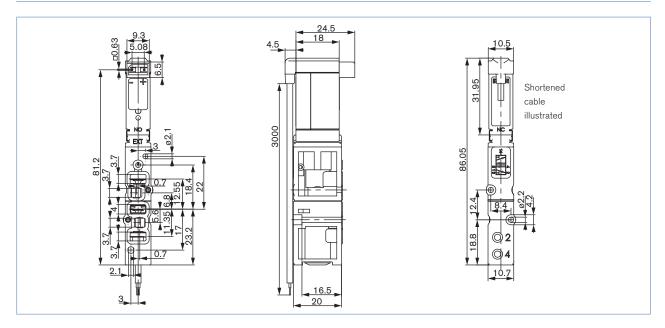


Sectional drawing - Standard version



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Dimensions [mm] - Second connection shut-off function



Ordering chart for valves

Standard version

		_	ge	Response times			
Circuit	Orifice [mm]	QNn value air [I/min] ²⁾	Pressure ran [bar] ³)	Opening [ms]	Closing [ms]	Voltage/ frequency [V/Hz]	Item no.
H 5/2-way valve	4	300	110 1)	<10	<10	24 V DC *	186 271
14 \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \			2,510	<10	<10	24 V DC *	179 938

^{* 10%} residual ripple allowed

Second connection shut-off function, without manual override

		_	nge	Response times			
Circuit	Orifice [mm]	QNn value aii [I/min] ²⁾	Pressure ran [bar] ³	Opening [ms]	Closing [ms]	Voltage/ frequency [V/Hz]	Item no.
H 5/2-way valve	4	300	110 1)	<10	<10	24 V DC *	On request
14 W12 51 3			2,510	<10	<10	24 V DC *	285 544

^{* 10%} residual ripple allowed

²⁾ Measured at +20°C, 6 bar pressure at valve inlet and 1 bar pressure difference

¹⁾ Version with auxiliary pilot air

³⁾ Measured as overpressure to the atmospheric pressure

 $^{^{\}mbox{\tiny 2)}}$ Measured at +20°C, 6 bar pressure at valve inlet and 1 bar pressure difference

¹⁾ Version with auxiliary pilot air

³⁾ Measured as overpressure to the atmospheric pressure



Ordering chart for accessories

Accessory	Version	Features	Item no.
Rectangular cable plug	Raster 5.08 mm	with 3 m cable 2-pin	133 486
		with 300 mm flying leads 2-pin	644 068
		with 2 single contacts	644 067
Protective cover for 5/2-way valve position	complete	for 1 unused valve position	650 373
Pneumatic connector module	left	G 1/4	144 750
		NPT 1/4	144 751
	right	G 1/4	144 753
		NPT 1/4	144 754
Pneumatic basic module MP11, 2 valve wide	Push-in connection Ø 6 mm	without check valve	144 903
		with check valve in R and S	144 906
	Connection M7	without check valve	144 905
		with check valve in R and S	144 908
Pneumatic basic module MP11, 8 valve wide	Push-in connection Ø 6 mm	without check valve	144 912
		with check valve in R and S	144 915
	Connection M7	without check valve	144 914
		with check valve in R and S	144 917

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