



Design/Function

The Type 742 is a direct-acting plunger-type solenoid valve, normally closed by spring action, assisted by the fluid pressure (circuit function A). When energized, the armature and seal are drawn into the solenoid coil to open the valve. Single-phase bridge and varistor are housed in a flameproof enclosure to protection classification "d". Coil and terminal box correspond to protection classification "e ", i.e. increased safety.

The solenoid epoxy encapsulation efficiently dissipates the heat generated by the coil.

Advantages/Benefits

- EEx ed IIC T4
- Normally closed
- Body Materials: brass, stainless steel
- Metal seal between guide tube assembly and body
- Push-over coil

Applications

- Dosing systems
- Analytical devices
- Fuels
- · Petrochemical
- Compressed air motors
- Offshore-technology
- Vacuum



Circuit Function

A 2/2-way valve,

normally closed

Body of brass, seat 1.4305 Body and seat of stainless steel 1.4410 Valve internals 1.4105, 1.4303

PTB.-No. Ex-88.B.1049

Body Material

Specifications

Orifice	Kv-Value	QNn-Value	Pressure Range ²⁾	Weight			
DN	Water	Air 1)					
	Liquids	Gases					
[mm]	[m³/h]	[l/min]	[bar]	[kg]			
2	0,12	130	0 - 20	0,9			
4	0,50	540	0 - 3	0,9			
6	0,80	860	0- 0,5	0,9			
¹⁾ Measured with	6 bar upstream pressure and	1 bar pressure drop across th	ne valve at +20 °C, $^{2)}$ Also suitable	for technical vacuum.			
All pressures qu	oted are gauge pressures with	respect to the prevailing atm	ospheric pressure				
Operating	Data (Valve)		Operating Data (Actua	tor)			

Seal Materials / Fluids Handled / Temp.-Range

FPM Hot air, oxygen, per-solutions, hot oils, oils with additves -10 to +90 °C

PTFE Water, alcohols, oils, fuels, hydraulic substances, organic solvents -20 to+90 °C

For more detailed information please refer to resistance chart (Leaflet-No. 1896009).

Max. ambient temp. +40 °C

Max. viscosity approx. 21 mm²/s

Response times opening approx. 30 ms closing approx. 60 ms

The response times have been measured with water at a working pressure of max. 6 bar. They depend upon pressure and viscosity of the fluid handled.

Operating voltages

24, 110, 220, 240 V/UC (universal current)

A bridge rectifier has been incorporated in the solenoid system, which makes it suitable for both direct and alternating current operation for the same nominal voltage (universal current to DIN 40 700).

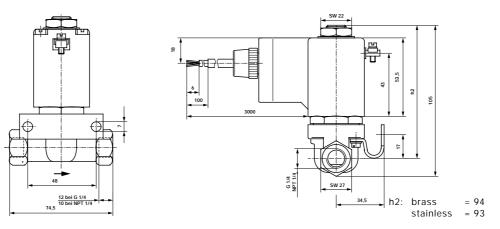
Voltage tolerance	±10 %
Power consumption	10 W (hold)
Rating	IP 65
Duty cycle	100% continuously rated
Cycling rate	up to 600 c.p.m.

Installation / Accessories

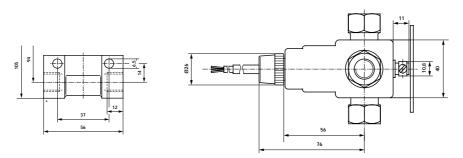
Installation	as required, but preferably with solenoid system upright
Electrical connection	 moulded-in cable H05RN-F3 G, 3 x 0,75 mm², length 3 m, with tension relieving cable gland junction box on request
Safety fuse	A safety fuse with a medium response time and rated according to the nominal current should be incorporated in the circuit. The nominal current

rating is printed on the actuator.





Stainless steel body DN 4 - 6



Brass body DN 2 - 6

Ordering Chart (Other Versions on Request)

Circuit	Orifice	Flow Rate		Port	Pressure	Body	Seal	Weight	Voltage/	Order-No.
Function	DN	Water Kv-Value	Air ¹⁾ QNn	Connection	Range ²⁾	Material	Material		Frequency	
	[mm]	[m ³ /h]	[l/min]	[mm]	[bar]			[kg]	[V/Hz]	
А	2,0	0,12	130	G 1/4	0-20	Brass	PTFE	0,9	024/UC	076 307 D
									110/UC	076 308 N
									220/UC	076 309 P
									240/UC	076 310 B
	4,0	0,50	540	G 1/4	0- 3	Brass	PTFE	0,9	024/UC	089 500 H
									110/UC	089 501 W
									220/UC	089 502 X
									240/UC	089 503 Y
						Stainless	PTFE	0,9	024/UC	076 311 Y
									110/UC	076 312 Z
									220/UC	076 313 S
									240/UC	076 314 T
	6,0	0,8	860	G 3/8	0-0,5	Brass	PTFE	0,9	024/UC	089 512 Q
									110/UC	089 513 R
									220/UC	089 514 J
									240/UC	089 515 K
				G 1/4	0- 0,5	Stainless	FPM	0,9	024/UC	076 315 U
									110/UC	076 316 V
									220/UC	076 317 W
									240/UC	076 318 F

 $^{1)}$ Measured with 6 bar upstream pressure and 1 bar pressure drop across the valve at +20 °C. $^{2)}$ Also suitable for technical vacuum.

Order-No. for Accessories

Safety Fuses	[mA]	Order-No.
24 V	1000	007 077 V
110 V	315	007 055 X
220/240 V	160	007 070 A